

MEDICAL INDUSTRY by **Celduc**[®] relais

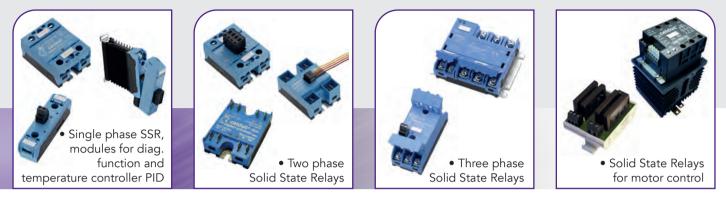
www.celduc-relais.com

DESIGNER & MANUFACTURER OF SOLID STATE RELAYS AND MAGNETIC SENSORS

APPLICATIONS : MOTION CONTROL, HEATING CONTROL, POWER CONTROL









PRODUCTS MADE IN FRANCE FOR MORE THAN 50 YEARS !



OUR STRENGTHS

MORE THAN 50 YEARS OF EXPERIENCE ON THE MARKET AND A HIGH QUALITY LEVEL OF



CONTROL OF THE COMPLETE CHAIN design, development, production, testing and marketing.



MADE FRANC

ANALYSIS OF CUSTOMERS' REQUIREMENTS

PRODUCTION IN FRANCE.

celduc[®] relais is the indisputable global expert and preferred choice of companies all over the world.



A WORLDWIDE PRESENCE IN MORE THAN 60 COUNTRIES for a better understanding of customer's needs and offering of solutions which fully meet their requirements.



CONSTANT PRODUCT DEVELOPMENT our experienced R & D engineers constantly work on developing 10 to 15% of new products each year.



IN COMPLIANCE WITH THE MAJOR INTERNATIONAL STANDARDS

Some of our products meet the specifications of the medical industry. Consult us.





















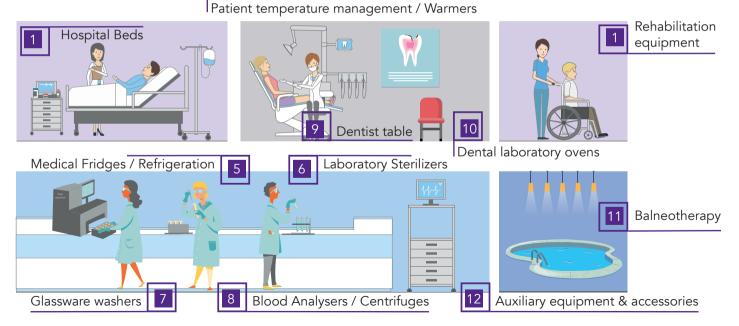
SSR AND MAGNETIC SENSORS FOR







Infant Incubators



EACH EQUIPMENT

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HOSPITAL BEDS / REHABILITATION EQUIPMENT

Motor control

KEY PRODUCTS

SKA pages 18-19

CELDUC®RELAIS, WORLD LEADER IN SOLID-STATE POWER SWITCHING & CONTROL !

ADVANTAGES:

to replace electromechanical relays by Solid State Relays with built-in voltage protection





DIALYSIS MACHINES

- Blood temperature regulation
- Detergents' heating during the cleaning cycle

CELDUC®RELAIS ' SSR ARE THE RIGHT CHOICE FOR ACCURATE AND LONG LIFE TIME TEMPERATURE CONTROL



ADVANTAGES :

- ultra-miniature package
- very high frequency switching (in temperature control, low switching frequency limits the accuracy)



INFANT INCUBATORS / PATIENT TEMPERATURE MANAGEMENT

• Heating resistance control

CELPAC® RANGE : PRICE-EFFECTIVE AND COMPACT SOLUTION

ADVANTAGES :

The requirement for enhanced design, ease of installation, optimum life and the most competitive price is delivered by the new generation of celpac® products.





MEDICAL REFRIGERATION

• Door position detection : open or closed (supervising the opening)

BENEFIT FROM OUR REED TECHNOLOGY FOR POSITION DETECTION



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LABORATORY STERILIZERS

Heating control

COMPONENTS USED IN THE MEDICAL INDUSTRY MUST BE RELIABLE AND MUST SUSTAIN HIGH FREQUENCY SWITCHING. CELDUC'S SOLID STATE RELAYS MEET THESE REQUIREMENTS

ADVANTAGES :

Using our own-design thyristors technology and RVF process (RoHs Void Free Process) for a longer lifespan (+40%)



KEY PRODUCTS

SINGLE PHASE SSR THREE-PHASE SSR



okpac®

pages 22-23

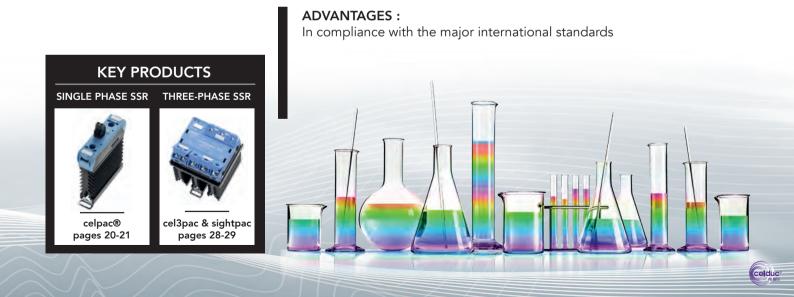


cel3pac & sightpac pages 28-29

LABORATORY GLASSWARE WASHERS

• Heating control

CELDUC®RELAIS IS A RELIABLE AND EXPERIENCED PARTNER IN THE MEDICAL INDUSTRY



BLOOD ANALYSER / CENTRIFUGES

- Heating resistance control
- Machines safety to protect the operators against contaminations

CELDUC®RELAIS, MORE THAN 50 YEARS MARKET EXPERIENCE AND HIGH QUALITY PRODUCTION IN FRANCE





DENTIST TABLE

• Motor control (up to 6 motors could be used to adjust the different positions of the seat and the armrest)

INNOVATION AND QUALITY ARE THE DRIVERS OF OUR THINKING AND DOING

ADVANTAGES :



Our extensive range of PCB solid state relays are suitable to applications that demand long life and high reliability.

celduc

DENTAL LABORATORY OVENS

• Heating control

EMC OPTIMISED SSR SHOULD BE USED IN APPLICATIONS WHERE LOW ELECTROMAGNETIC EMISSION IS ESSENTIAL





BALNEOTHERAPY

- Heating control
- Liquid Level detection

CELDUC® RELAIS DESIGN SPECIFIC PRODUCTS ACCORDING TO THE CUSTOMERS SPECIFICATIONS AND ADAPT PRODUCTS TO THE CUSTOMERS NEEDS



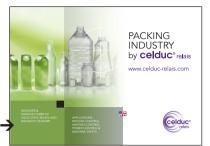
AUXILIARY EQUIPMENT & ACCESSORIES

FOR EACH APPLICATION, THE CORRESPONDING SOLUTION!



PROCESS FOR MEDICINES' MANUFACTURING & PACKAGING

See also our dedicated brochure
PACKING INDUSTRY by celduc[®] relais ->



OUR PRODUCTS ARE USED FOR HEATING AND PROCESS CONTROL IN:

- → Complete lines for production of pharmaceutical products
- → Packaging lines for drugs/pills packaging





celduc[®] relais'

SOLID STATE RELAYS

→ AC switching up to 125A / 690VAC

→ DC switching up to 50A / 1700Vp or 150A / 100Vp

 \rightarrow Diagnostic and protections available

celduc® Solid State Relays (SSRs) are widely used in the medical industry. Fully electronic, there are no moving parts inside the SSRs, so they have higher life-time expectancy. Some of our products fulfil the requirements for medical applications according to EN 60601-1 (VDE 0750).

6	🧼 🚞	PCB Solid State Relays p.18-19
0 7	🧼 🗳	Single phase Solid State Relays – celpac®2G & okpac® ranges p.20-23
		Solid State Relays EMC optimised (low electromagnetic emission – low RFI) p.24-25
		Two-phase and 4-leg Solid State Relays with Faston terminals p.26-27
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	The solutions displayed olease visit www.celdu	in this brochure should not be considered as exhaustive, c-relais.com

SOLUTIONS

MAGNETIC PROXIMITY SENSORS

In the medical industry, there are numerous applications for our **magnetic proximity sensors :** if you are looking for position, presence or level detection, we are able to offer a solution. In the medical field, magnetic proximity sensors can be used in automatic analysis systems to control liquids level, presence of tank, proper-working of the arms, open/closed doors of sterilizers...

We are eager to offer the best products for your application, thanks to our 45-year experience in the key technologies that we use in our products :

- Reed switch, a dry contact in a sealed glass bulb providing insulation at the same time : a simple, reliable and low cost solution.
- Electronic cell, based on either magneto-resistance or Hall effect, necessary for higher performance, particularly in high frequency operation.

celdud

	Tubular position magnetic proximity sensors
	Screw position magnetic proximity sensors
	Safety sensors
	Level sensors
•	The solutions displayed in this brochure should not be considered as exhaustive,

celduc®

PRINTED CIRCUIT BOARD MOUNT (PCB) SOLID STATE RELAYS

SKA RANGE (AC OUTPUT UP TO 6A 230 OR 400VAC), WITH BUILT-IN VOLTAGE PROTECTION



celduc offers an extensive range of PCB solid state relays suited to applications that demand long life and high reliability and where fast response and high switching rates are required. AC versions are available from 5A up to 75A thyristor rating.

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PCB Solid State Relays

AC or DC – for all types of loads

Out SK range for PCB mounting is available in different models :

 \rightarrow SKA range (AC output) up to 6A 230 or 400VAC, with built-in voltage protection

 \rightarrow SKB range (AC output) up to 6A 230 or 400VAC, for resistive loads

→ SKL range (AC output), ideal for motor control (heatsink available on request)

- → SKD range (DC output BIPOLAR technology) up to 3A 60VDC
- → SKLD range (DC output MOSFET technology) up to 10A 36VDC

Reference	Thyristor rating	Switching voltage	Control voltage	Specifications	Fig.
SKA10420	5A	12-275VAC	2.5-10VDC	AC zero-cross output / most types of loads	1
SKA20441	5A	12-460VAC	3-30VDC	AC random output / most types of loads	1
SKB10440	5A	24-600VAC	3.7-10VDC	AC zero-cross output / resistive loads AC-51	1
SKL20740	75A	24-600VAC	8-32VDC	AC zero-cross output / most types of loads	2
SKD10306	3A	2-60VDC	3-30VDC	DC output – BIPOLAR technology	3
SKLD31006	10A	7-36VDC	7-30VDC	DC output – MOSFET technology	4

Our SN8 range is designed for PCB applications and when fitted with suitable heatsink, can control heavy loads in an ultra-miniature, physically compact package.

Reference	Thyristor rating	Switching voltage	Control voltage	l²t	Fig.
SN842100	25A	24-280VAC	3.5-15VDC	260A ² s	5



Other models available please visit our website www.celduc-relais.com



celpac[®]26

THE 22,5MM PITCH SSR SOLUTION

A WIDE RANGE OF SINGLE PHASE SOLID STATE RELAYS TO COVER ALL YOUR NEEDS

SU/SUL RANGE WITH PLUGGABLE CONNECTOR ON INPUTS SA/SAL RANGE WITH SCREW CONNECTION ON INPUTS

The requirement for enhanced design, ease of installation, optimum life and the most competitive price is delivered by the new generation of celpac products.

celpace

Zero-cross single phase Solid State Relays

Reference	Thyristor rating	, , ,		l²t	Specifications	Fig.
SA965460	50A	24-600VAC	3.5-32VDC	1680A ² s	Resistive loads AC-51	1
SU942460	25A	12-280VAC	3-32VDC	600A ² s	Resistive loads AC-51	2
SU865070	50A	24-510VAC	3.5-32VDC	1 680A ² s	For most types of loads	2

Reference	Thyristor rating	Max. switching current at 25°C	Switching voltage	Control voltage	l²t	Specifications	Fig.	7
SAL942460	25A	23A	12-280VAC	3-32VDC	450A ² s	Resistive loads AC-51 – Mounted on heatsink	3	II.
SUL963460	35A	30A	24-600VAC	3-32VDC	882A ² s	Resistive loads AC-51 – Mounted on heatsink	4	
SUL967460	75A	35A	24-600VAC	3-32VDC	7200A²s	Resistive loads AC-51 – Mounted on heatsink	4	3.
SUL865070	50A	35A	24-510VAC	3.5-32VDC	1680A²s	For most types of loads – Mounted on heatsink	4	

To add functions to your SSR, use our two modules directly pluggable on our SSR type SU and SUL



ECOM Temperature controller PID, current monitor and communication interface in one unit



ESUC Current Monitoring, Diagnostics module

Other models available please visit our website www.celduc-relais.com



2.

okpac®

A WIDE RANGE TO COVER ALL YOUR NEEDS

OUR OKPAC® RANGE COMBINES INNOVATION, PERFORMANCES AND DESIGN

With our integrated back to back thyristors technology (direct copper bonded ceramic) offering a very high life expectancy, our SSRs are perfectly adapted to the requirements of medical equipment manufacturers. We offer a wide range with thyristor ratings up to 125A / 660V as well as a wide AC-DC input range with regulated current models. Removable flaps for IP20 protection.



Zero-cross single phase Solid State Relays

Reference	Thyristor rating	Switching voltage	Peak voltage	Control voltage	l²t	Specifications
SO945460	745460 60A 12-280VAC		600V	3-32VDC	2800A ² s	For resistive loads AC-51
SO963460	40A	24-600VAC	1200V	3.5-32VDC	1250A ² s	For resistive loads AC-51
SO965460	60A	24-600VAC	1200V	3.5-32VDC	2800A ² s	For resistive loads AC-51
SO967460	90A	24-600VAC	1200V	3.5-32VDC	7200A ² s	For resistive loads AC-51
SO842074	25A	12-275VAC	600V	3-32VDC	600A ² s	For most types of loads
SO865970	50A	24-510VAC	1200V	3.5-32VDC	2800A ² s	For most types of loads
SO867070	75A	24-510VAC	1200V	3.5-32VDC	7200A ² s	For most types of loads
SO869070	125A	24-510VAC	1200V	3.5-32VDC	22000A ² s	For most types of loads

YOU NEED POWER SSRs WITH DIAGNOSTICS ?

Our range of diagnostics relays comes in celpac® housing (ready to use) with our SILD and okpac® range (to mount on heatsinks) with our SOD and SOI.

These relays inform the user of the load status (resistive load), the output of the relay and the network through an NC (Normally Closed) diagnostic contact.





celduc®

EMC OPTIMISED SOLID STATE RELAYS (LOW ELECTROMAGNETIC EMISSION LOW RFI)

SON RANGE:

THESE RELAYS ARE DESIGNED FOR USE IN APPLICATIONS WHERE LOW ELECTROMAGNETIC EMISSION IS ESSENTIAL: HOUSEHOLD AND ELECTRICAL APPLIANCES, INFORMATION TECHNOLOGY AND MEDICAL EQUIPMENT.

You can find standard "low noise" SSRs on the market but these are limited to a low switching current of 5A for domestic applications or to low inductive loads, while lots of pure resistive loads applications have high emission noise.

Our new EMC optimized SON range meets these requirements (Conducted emission noise level < $66dB\mu$ V) and can control class B appliances on pure resistive loads.

According to the application, applicable European standards are different. For celduc[®], the major EN standards for Low Electromagnetic Noise Emission are EN55022, EN55011 and EN55014 which represent the main categories for electrical appliances.

SON		Power an	Power and control connections with screws						
Reference	Thyristor rating	Switching voltage	Peak voltage	Control voltage	l²t	Specifications	2		
SON845040	50A	40-260VAC	600V	6-32VDC	2800A ² s	EMC optimised (low	50		
SON865040	50A	50-480VAC	1200V	6-32VDC	2800A ² s	electromagnetic			
SON867040	75A	50-480VAC	1200V	6-32VDC	7200A ² s	emission – low RFI)			

Our new EMC optimized SON can control class B appliances on pure resistive loads with switching current > 5A with conducted emission noise level < $66dB\mu$ V. This is a great advantage compared to standard "low noise" SSRs currently available on the market.

Standard	Reference standard	Current limit		
CEI 60947-1	CISPR 11, B class, 1st group	40A @ 220V		
CEI 60947-4-3	CISPR 22, B class	27A @ 400V		

SCFL		Power co					
Reference	Thyristor rating	Switching voltage	Peak voltage	Control voltage	l²t	Specifications	the state of the s
SCFL42100	25A	12-280VAC	600V	4-30VDC	312A ² s	EMC optimised (low	
SCFL62100	25A	24-440VAC	1200V	5-30VDC	312A ²	electromagnetic emission – low RFI)	



celduc®

USE OUR TWO-PHASE AND FOUR-LEG POWER SSR WITH FASTON TERMINALS FOR A QUICK CONNECTION AND SPACE SAVING !

SOB5 RANGE

NEW

 → DOUBLE INPUT WITH CONNECTOR CE100F ITWPANCON TYPE OR SIMILAR.
 → POWER CONNECTION BY FASTON 6,3MM TERMINALS WITH IP20 PROTECTION.

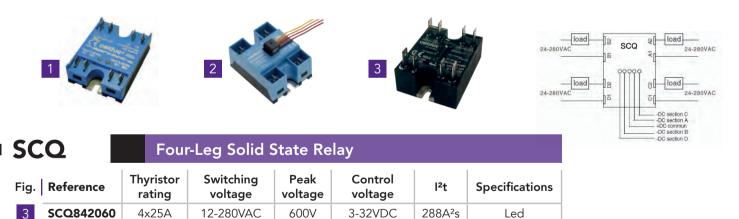
celduc®relais offers two-phase and four-leg power SSRs with Faston terminals.

SOB5

Dual okpac® range with Faston terminals

We offer you various possible connections with Faston terminals.

Fig.	Reference	Thyristor rating	Switching voltage	Peak voltage	Control voltage	l²t	Specifications
1	SOB542460	2x25A	12-280VAC	600V	3-32VDC	265A ² s	
	SOB562460	2x25A	24-600VAC	1200V	3.5-32VDC	265A ² s	Zero-cross /
2	SOB544330	2x40A	12-275VAC	600V	8-30VDC	882A ² s	2 controls
	SOB564330	2x40A	24-510VAC	1200V	8-30VDC	882A ² s	





cel3pac sightpac

THREE-PHASE SOLID STATE RELAYS & CONTACTORS : NEW VISIONARY RANGES

SMT RANGE (45MM VERSION) SGT RANGE (100MM VERSION)

NEW

Superior design, easy installation, optimum lifespan and price effectiveness are delivered with the new generation of three-phase Solid State Relays.

cel3pac **Three-phase Solid State Relays & Contactors** sightpac Switching Switching Switching Peak Control Thyristor Reference l²t Protections Fig. current current voltage voltage voltage rating AC-51 (40°C) AC-53 (40°C) cel3pac range - to be mounted on heatsink 24-520VAC 1600V 24-255VAC/DC 7 200A²s RC – VDR SGT8678500 3x75A 3x54A 3x16A 1 4-30VDC SGT8690500 3x125A 3x64A 3x32A 24-520VAC 1600V 22 000A²s RC – VDR 1 SGT8858200 3x50A 3x12A 24-640VAC 1600V 24-255VAC/DC 2 800A²s VDR 3x42A 1 SGT8859200 3x50A 3x42A 3x12A 24-640VAC 1600V 90-280VAC/DC $2\ 800A^{2}s$ VDR 1 SGT8879200 3x75A 3x54A 3x16A 24-640VAC 1600V 90-280VAC/DC 7 200A²s VDR 1 cel3pac range -"ready to use", mounted on heatsink SGT8658502 3x50A 3x24A 3x12A 24-520VAC 1600V 24-255VAC/DC 2 800A²s RC – VDR 2 sightpac range - to be mounted on heatsink 1200V SMT8620520 3x25A 3x20A 3x5A 24-520VAC 4-30VDC 380A²s RC – VDR 3 SMT8628520 3x25A 3x20A 3x5A 24-520VAC 1200V 24-255VAC/DC 380A²s RC – VDR 3 sightpac range -"ready to use", mounted on heatsink SMT8628521 3x25A 3x17A 3x5A 24-520VAC 1200V 24-255VAC/DC 380A²s RC – VDR 4

Other models available please visit our website www.celduc-relais.com



POSITION SENSORS

LOOKING FOR POSITION DETECTION, DOOR OPENING DETECTION OR THE PRESENCE OF A PROTECTIVE COVER...

CONSULT OUR RANGE OF MAGNETIC PROXIMITY SENSORS USING REED SWITCHES, A DRY CONTACT IN A SEALED GLASS BULB.

Possible contact type:

- NO / A Form → Normaly Open
- NF / B Form → Normaly Closed

• BISTABLE NO / L Form

• CHANGE-OVER / C Form





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TUBULAR POSITION SENSORS

		Calduc PTA	13715 =			-			
Range	ΡΤΑ	РТВ	PTC	PTPA0230	PTPB0010	PTI4	PTI5	PTI6	PTI7
Contact status	NO	NC	Change-over	NO	NC	NO	NC	NO	NC
Max. switching power	12VA	3VA	NC : 3VA NO : 8VA	12VA	12VA	12VA	5W	12VA	5W
Max. switching voltage	100VDC	100VDC	100VDC	100VDC	100VDC	200VDC	175VDC	200VDC	175VDC
Max. switching current	0.4A	0.25A	0.25A	0.5A	0.5A	0.5A	0.25A	0.5A	0.25A
Activation distance	PTA : between 7 and 18mm PTB : 14mm ; PTC : 7mm (with P6250000)		PTPA : 30mm PTPB : 10mm (magnet provided)		PTI4 : 12mm PTI5 : 7mm (with PT505000)		12mm with PT505100	7mm with PT505100	
Working temperature	-40 to +85°C								
Dimensions (mm)	Ø6x30 Plastic			Ø23x27 Plastic	Ø23x28 Plastic	M8x1 - Pla	– Lg31 stic	M8x1 – Lg40 Stainless Steel	M8x1 – Lg40 Stainless Steel



SCREW **POSITION SENSORS**

		and the states of the states o		Selection of the select		Celduc PBA13780		
Range	PAA	PAB	PLA	PLB	PLC	PB367	PB390 / PBA	
Contact status	NO	NC	NO	NC	Change-over	NC	NO	
Max. switching power	12VA	3VA	12VA	12VA 12VA NC : 3VA NO : 8VA		NC	NO	
Max. switching voltage	100VDC	100VDC	100VDC or 250VDC	250VDC	100VDC	250VDC	250VDC	
Max. switching current	0.4A	0.25A	0.4A	0.4A	0.25A	0.5A	0.5A	
Activation distance	Between 10 & 18mm with P6250000 (depends on model)		Between 10 & 19mm with P6250000 (depends on model)	4 ≤ D ≤ 12 mm (magnet provided)	Between 10 & 14mm with P6250000 (depends on model)	6mm with P4159000	13mm with P4160000	
Working temperature	-40 to +100°C							
Dimensions (mm)	23	x14x6		51x8.5x11.5				
Fixing screws distance	14	1mm		40mm				

UL approved products on request

Other sensitivities, cable lengths or connection types are possible. Consult us ! www.celduc-relais.com

MAGNETIC SAFETY SENSORS

• 3 safety levels according to EN/ISO 13849-1 / EN/ISO 62061 : The latest safety standards are based on concepts such as the security level (SIL) or the performance level (performance level = PL).

A SOLUTION, WHATEVER THE SAFETY LEVEL IS REQUIRED !







LEVEL SENSOR

celduc® relais offers a large range of standard or specific level and flow sensors using Reed switches. Our sensors are available in plastic, brass or stainless steel housing, making it possible to use them with various chemical substances and/or operating temperatures.

ADVANTAGES :

- One moving part
- The Reed contact is actuated by a magnetic field only : no contact so no wear
- The Reed contact is completely isolated from the liquid so perfectly waterproof
- The above advantages allow a safety use, repetitiveness, precision and minimum maintenance.

LEVEL SENSORS

Range	PTFA5001	PTFA2115	PTFA0100	PTFA3315
Mounting	Vertically	Vertically	Horizontally External mounting	Horizontally
Contact status	1NC	1NO	1NO	1NO
Connection type	Cable 2m	2 wires 1.5m	2 wires 175mm + Molex connector	2 wires 1.5m
Material	Polypropylene	Stainless steel	Polyamide 30% glass fiber	Polypropylene
Max.switching power	50VA	50VA	10VA	50VA
Max.switching voltage	230VAC 350VDC	230VAC 350VDC	200VDC	230VAC 350VDC
Max.switching current	0.5A	0.5A	0.5A	0.5A
Working temperature	-10 / 80°C	0 / 100°C	0 / 85°C	-10 / 100°C (wires 85°C)
Thread	M8 x 1.25	M10 x 1	Specific	M16 x 2

Other sensitivities, cable lengths or connection types are possible. Consult us ! www.celduc-relais.com



celduc[®] relais ALSO PRODUCE

MAGNETIC **PROXIMITY SENSORS**

celduc® relais offers 2 technologies :

- → Magnetic proximity sensors using reed switch technology : a simple, reliable and low cost solution
- → Magnetic proximity sensors using an electronic cell, based on either magneto-resistance or Hall effect, necessary for higher performance, particularly in high frequency operation.



REED RELAYS & SWITCHES

For detection of clearance, position and level in extreme environments with no mechanical link between moving parts. These magnetically actuated maintenance free Reed switches can meet the toughest challenges that industry can throw at them.



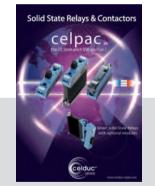
MORE INFORMATION NEEDED ? www.celduc-relais.com

Catalogues and leaflets available on request



Product Guide





Single Phase SSRs & Contactors celpac range





Three-Phase SSRs & Contactors cel3pac & sightpac ranges



worldwide presence in more than 60 countries



